## INTERNATIONAL SEARCH REPORT

Int onal Application No
P' GB2004/002916

A. CLASSIF IPC 7	EICATION OF SUBJECT MATTER B23Q11/00								
B. FIELDS	International Patent Classification (IPC) or to both national classification  SEARCHED  cumentation searched (classification system followed by classification B23Q								
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched									
	ata base consulted during the international search (name of data base								
EPO-Int	ternal, WPI Data								
C. DOCUMENTS CONSIDERED TO BE RELEVANT									
Category °	Citation of document, with indication, where appropriate, of the relev	vant passages	Relevant to claim No.						
Х	GB 2 084 057 A (HAMMOND DAVID CHARLES) 7 April 1982 (1982-04-07) the whole document		9-11,18						
Α			1-8, 12-17						
X	WO 03/002320 A (MITSUBISHI MATERIALS CORP ; NIPPON DIAMOND CO LTD (JP); NAGAI ISAMU		9-11,18						
А	(J) 9 January 2003 (2003-01-09) the whole document		1-8, 12-17						
А	US 2001/050186 A1 (HINSHAW GREGORY AL) 13 December 2001 (2001-12-13) the whole document	1-18							
Furt	ther documents are listed in the continuation of box C.	Y Patent family members are listed in	n annex.						
			<u></u>						
Special categories of cited documents:      A document defining the general state of the art which is not considered to be of particular relevance      Be earlier document but published on or after the international      Comment defining the general state of the art which is not cited to understand the principle or theory underlying the invention      Comment of particular relevance: the claimed invention									
*X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone which is cited to establish the publication date of another clation or other special reason (as specified)  *O' document referring to an oral disclosure, use, exhibition or other means  *X* document of particular relevance; the claimed invention involve an inventive step when the document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled									
*P* docum	family								
Date of the	e actual completion of the international search .	Date of malling of the International sea	rch report						
	3 September 2004	15/09/2004							
Name and	mailing address of the ISA  European Patent Office, P.B. 5818 Patentlaan 2  NL – 2280 HV Rijswijk  Tel. (+31–70) 340–2040, Tx. 31 651 epo nl,  Fax: (+31–70) 340–3016	Authorized officer  Müller, A							

## INTERNATIONAL SEARCH REPORT

International Application No
Pi GB2004/002916

Patent document cited in search report		Publication date		Patent family member(s)	Publication date
GB 2084057	A	07-04-1982	DE FR JP	3138022 A1 2490519 A1 57089512 A	06-05-1982 26-03-1982 03-06-1982
WO 03002320	Α	09-01-2003	EP WO	1407865 A1 03002320 A1	14-04-2004 09-01-2003
US 2001050186	A1	13-12-2001	US US AU AU AU ZA ZA	2001013426 A1 6216800 B1 7217901 A 763808 B2 6062099 A 9906268 A 200107741 A	16-08-2001 17-04-2001 18-04-2002 31-07-2003 01-06-2000 10-04-2000 19-03-2002